



Treatments for Wastewater in Industries: Towards a Sustainable World

Dr. Reena Tomar

Department of Botany,
S. G. (P. G.) College, Meerut

Abstract

The effective management of wastewater in industrial operations is a crucial component of worldwide sustainability initiatives. The expansion of industry is accompanied by a proportional increase in the generation of wastewater, which poses notable difficulties to both the environment and human health. Water is of paramount significance in our everyday existence, hence necessitating a perpetual endeavour to enhance and safeguard its purity. Point and non-point causes of pollution are contributing to the contamination of our precious water resources. The primary sources of water pollution encompass industrial, household, and agricultural activity, as well as other environmental and global alterations. The contamination of surface and groundwater in numerous regions worldwide renders it unsuitable for potable consumption. In response to these concerns, novel approaches to wastewater treatment have surfaced, presenting a potential avenue towards achieving more sustainability on a global scale. This essay provides a comprehensive examination of the significance of sustainable wastewater management in industrial settings. It delves into the various treatment technologies employed and elucidates their role in promoting environmental and economic sustainability. The conventional methods employed for wastewater treatment exhibit certain limitations in their ability to effectively treat industrial wastewater in a comprehensive manner. The intricate and diverse nature of industrial effluents, which might potentially include heavy metals, organic compounds, and pathogens, necessitates the use of more sophisticated treatment methodologies. Consequently, several businesses are progressively resorting to sophisticated physicochemical and biological treatment techniques.

Keywords- sustainability, wastewater treatment, industrial effluents, etc.

I. Introduction

The Importance of Industrial Wastewater Management

The management of wastewater in industrial processes holds significant importance within the framework of global sustainability. Industries play a crucial role in fostering economic growth and development. Nevertheless, their operational activities give rise to significant volumes of wastewater, which frequently contain various pollutants, chemicals, and other detrimental elements. If these toxins are not adequately managed, they can result in significant ecological ramifications, such as the pollution of water bodies, detrimental effects on aquatic organisms, and the possible contamination of supplies of drinking water for humans. The concept of sustainability has emerged as a prominent focal point in contemporary society, embracing various dimensions such as the environment, economy, and society. The aims of sustainable wastewater management in companies are in accordance with the goal of minimising the adverse effects of industrial operations on both the environment and human health. This essay examines the diverse treatment methodologies and technologies that enterprises are implementing in order to achieve sustainable wastewater management.

Water pollutants are substances or contaminants that are present in water bodies and have the potential to cause harm to the environment, human health. Before delving into the topic of water treatment and reclamation, it is essential to have a comprehensive understanding of the qualitative and quantitative characteristics of water pollutants. Wastewater contains several pollutants; however, the manifestation of toxicity is only detected if these pollutants exceed a specific threshold known as the acceptable limit. The composition of contaminants found in wastewater is contingent upon the specific characteristics of the industrial, agricultural, and municipal activities responsible for its release. Water pollutants can be classified into three main categories: inorganic, organic, and biological. Heavy metals are the predominant inorganic water

contaminants, possessing high toxicity and carcinogenic properties. Furthermore, nitrates, sulphates, phosphates, fluorides, chlorides, and oxalates are known to have significant adverse consequences. The presence of harmful organic pollutants can be attributed to various sources, including pesticides such as insecticides, herbicides, and fungicides. Additionally, compounds such as polynuclear hydrocarbons (PAHs), phenols, polychlorinated biphenyls, halogenated aromatic hydrocarbons, formaldehyde, polybrominated biphenyls, biphenyls, detergents, oils, and greases contribute to the overall contamination. Furthermore, wastewater contains a variety of substances including hydrocarbons, alcohols, aldehydes, ketones, proteins, lignin, medicines, and other similar compounds. Various categories of microorganisms that flourish in wastewater have the potential to give rise to distinct forms of illnesses. The category of dangerous microorganisms encompasses various types, such as bacteria, fungi, algae, plankton, amoeba, viruses, and other worms. Water contaminants can exist in solvated, colloidal, or suspended forms.

The technology utilised for the treatment and recycling of wastewater.

The topic of wastewater treatment and reuse holds significant importance, prompting scientists to actively seek cost-effective and appropriate technological solutions. Water treatment technologies provide three primary functions: reducing water source usage, treating wastewater, and facilitating water recycling. Currently, the integration of unit activities and procedures is employed to deliver a comprehensive treatment approach known as primary, secondary, and tertiary treatment. The primary treatment phase include initial purification procedures of both physical and chemical nature, whereas the secondary treatment phase focuses on the biological treatment of wastewater. In the context of tertiary treatment operations, wastewater that has undergone primary and secondary treatment is transformed into high-quality water suitable for many applications, such as drinking, industrial, and medical purposes. During the tertiary treatment process, a significant proportion of pollutants, reaching up to 99%, are effectively eliminated, resulting in the conversion of water into a quality that meets the necessary safety standards for its intended purpose. In an integrated water treatment facility, these three processes are synergistically employed to yield water of high quality and ensure its safety. Figure 1 illustrates the comprehensive framework of wastewater treatment.

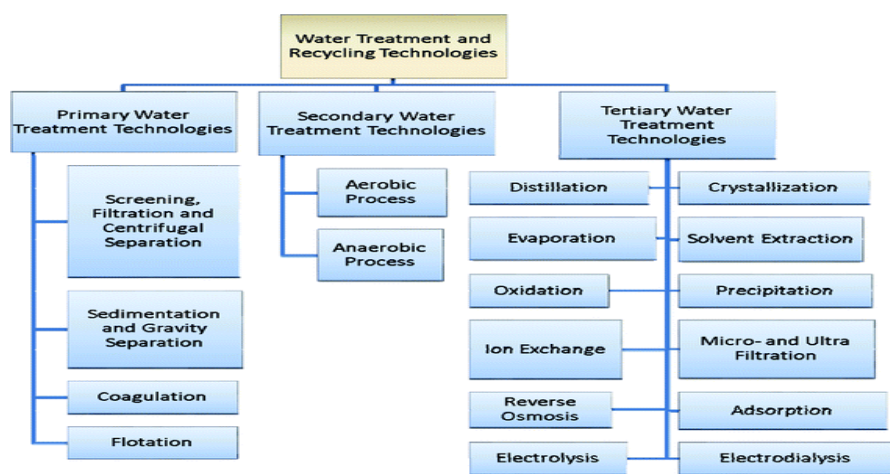


Fig. 1 Illustration of the classification of chemical treatment and water recycling technologies.

Traditional Methods of Wastewater Treatment

The initial stage of treatment

Traditional wastewater treatment systems typically consist of primary and secondary treatment processes. The initial stage of treatment encompasses the mechanical separation of sizable particles and waste materials by techniques such as sedimentation and screening. While initial treatment methods have demonstrated efficacy in the removal of certain pollutants, they are inadequate for addressing the intricate challenges associated with industrial wastewater management.

The secondary treatment process

Secondary treatment is the subsequent phase in the conventional treatment process, which utilises biological mechanisms to decompose organic substances and further diminish the concentration of pollutants. Two commonly used secondary treatment technologies in wastewater treatment are activated sludge processes and trickling filters. Although secondary treatment methods have proven to be successful in treating municipal wastewater, they may not be as efficient in addressing the wide range of concentrated pollutants typically present in industrial effluents.

The processes of coagulation and flocculation are commonly employed in water treatment to remove suspended particles and impurities.

Sophisticated physicochemical treatment techniques, such as coagulation and flocculation, encompass the introduction of chemical agents into wastewater in order to aggregate and facilitate the settling of particles. Coagulants such as aluminium sulphate (alum) and polymers are frequently employed in order to counteract the charges present on particles and facilitate their aggregation. Flocculants additionally facilitate the formation of bigger flocs that are more prone to settling. The aforementioned techniques exhibit a high level of efficacy in the removal of suspended particles and specific contaminants from industrial wastewater.

Advanced Oxidation Processes (AOPs) refer to a set of chemical treatment methods that involve the generation of highly reactive oxidising species to degrade and remove various pollutants from water or air.

Advanced Oxidation Processes (AOPs) are a very effective set of treatment methodologies that employ chemical reactions involving potent oxidising agents to breakdown intricate contaminants. Advanced oxidation processes (AOPs), such as ozone treatment, Fenton's reagent, and ultraviolet (UV) oxidation, are utilised to degrade organic molecules and persistent pollutants into less complex and less detrimental chemicals. Advanced oxidation processes (AOPs) have proven to be highly effective in tackling stubborn pollutants that exhibit resistance to conventional treatment approaches.

The process of enhanced contaminant removal refers to the implementation of advanced techniques and technologies to effectively eliminate or reduce the presence of contaminants in a given system or environment.

Advanced physicochemical treatment technologies offer several advantages in improving the removal of pollutants from industrial wastewater, particularly in situations where conventional procedures are insufficient. These methods not only enhance the quality of water but also enable the retrieval of valuable resources from wastewater, thereby making a significant contribution to the sustainability of resource management.

Biological treatment techniques utilise the metabolic capabilities of microorganisms to degrade organic contaminants present in wastewater. Industrial wastewater treatment often use both anaerobic and aerobic techniques. The process of anaerobic digestion entails the enzymatic breakdown of organic substances by microbes in an oxygen-deprived environment, resulting in the generation of biogas as a valuable secondary product. Aerobic processes, such as activated sludge systems, depend on the utilisation of oxygen by bacteria to efficiently eliminate organic pollutants.

Activated sludge systems are a type of wastewater treatment process that utilises a combination of microorganisms and oxygen to break down organic matter.

Activated sludge systems are extensively employed in wastewater treatment facilities, encompassing both municipal and industrial contexts. Within these particular systems, the process involves the amalgamation of wastewater with a culture of microorganisms, commonly referred to as activated sludge, within designated aeration tanks. The microorganisms engage in the consumption of organic substances, hence exhibiting an effective means of wastewater treatment. Activated sludge systems have demonstrated high efficacy in the elimination of organic contaminants and the mitigation of biochemical oxygen demand (BOD) in wastewater.

Bioremediation: A Natural Approach

Bioremediation is a naturalistic approach to the treatment of wastewater, wherein either native or introduced microorganisms are utilised to address and mitigate the presence of pollutants within the immediate environment. This approach is especially well-suited for situations in which pollution arises inside natural settings or when implementing large infrastructure is not feasible. Bioremediation possesses the inherent benefit of cost-effectiveness and environmental compatibility, hence harmonising with objectives pertaining to sustainability.

The concept of Zero Liquid Discharge (ZLD) and Water Reuse is a significant topic in the field of environmental engineering and sustainability. ZLD refers to the process of completely eliminating liquid waste discharge from industrial or municipal facilities, so ensuring that no liquid effluent is released into the environment. This approach aims to minimise the environmental pollution.

The notion of Zero Liquid Discharge (ZLD)

Zero Liquid release (ZLD) is a pioneering methodology that endeavours to recuperate a substantial proportion of water utilised in industrial operations, hence eliminating any release of trash. ZLD systems employ a variety of methodologies, encompassing evaporation, crystallisation, and reverse osmosis, in order to effectively process and reclaim wastewater. Zero Liquid Discharge (ZLD) systems play a significant role in promoting sustainability by the reduction of wastewater volume discharged, thereby conserving valuable water resources and mitigating the adverse environmental consequences associated with wastewater disposal.

Zero-liquid discharge (ZLD) techniques and their applications

Zero liquid discharge (ZLD) systems have seen significant advancements in order to effectively manage diverse types of industrial effluents. These effluents encompass a wide range of sources, including power stations, petrochemical facilities, as well as textile and food processing companies. These systems efficiently eliminate pollutants, salts, and other

undesirable substances, enabling the purified water to be recycled within the industrial operation or released as high-quality effluent. ZLD not only serves to decrease water use, but also serves to mitigate the environmental impact of industrial processes.

The utilisation of water recycling practises in industrial settings

Furthermore, various businesses are progressively using water reuse practises in conjunction with zero liquid discharge (ZLD) technologies. Treated wastewater has the potential to be utilised for a range of non-potable purposes, including but not limited to cooling operations, irrigation, and industrial cleansing. The practise of water reuse has the dual purpose of preserving freshwater supplies and diminishing the need for potable water, rendering it an environmentally friendly and economically feasible choice for various sectors.

The environmental and economic consequences

The objective of this study is to examine strategies for mitigating the environmental impact of human activities. Specifically, the focus is on reducing the ecological footprint associated with various human actions

The implementation of sustainable wastewater management practises within industrial sectors is of paramount importance in mitigating the environmental impact associated with industrial operations. Industries mitigate their adverse effects on local ecosystems, surface water bodies, and groundwater by effectively eliminating pollutants and toxins from wastewater prior to its release. The implementation of this proactive strategy serves to protect and preserve the integrity of natural resources.

The implementation of sustainable wastewater management practises serves a dual purpose of safeguarding the environment and aiding in the preservation of water supplies. By adopting Zero Liquid Discharge (ZLD) and water reuse strategies, enterprises are able to diminish their dependence on freshwater resources and decrease their overall water usage. The significance of this conversation is particularly obvious in regions that are experiencing water scarcity or drought circumstances.

The concept of cost-effective sustainability refers to the practise of implementing sustainable measures in a manner that maximises efficiency and minimises expenses.

In contrast to the prevailing belief that sustainable practises are financially burdensome, numerous enterprises have discovered that allocating resources towards improved wastewater treatment and resource recovery systems ultimately results in economic benefits. The economic viability of sustainable wastewater management in the long term is supported by factors such as reduced water intake, decreased costs associated with wastewater disposal, and the potential for energy recovery through biogas generation.

Case studies are a research method commonly used in academic settings to investigate and analyse specific individuals, groups, or events. This method involves the achievement of effective and sustainable wastewater management practises

Numerous sectors have effectively adopted sustainable wastewater management strategies, thereby demonstrating the viability and advantages of such methodologies. The utilisation of modern treatment technologies, zero liquid discharge (ZLD) systems, and water reuse has been exemplified through case studies in several sectors, including semiconductor manufacturing, textile production, and food processing. These studies have showcased the positive impact of these approaches on both environmental compliance and operational efficiency.

Applications and Outcomes in Practical Settings

Real-world instances serve to underscore the favourable consequences of implementing sustainable wastewater management practises. Industries that have adopted sustainable practises have witnessed notable accomplishments such as diminished emissions of pollutants, enhanced water quality in receiving bodies, and the implementation of closed-loop systems. These instances provide motivation for individuals who are interested in adopting comparable methodologies.

Challenges and Prospects for Future Development

The present study aims to explore the many challenges associated with regulatory and compliance frameworks.

Although the advantages of implementing sustainable wastewater management practises are apparent, industries frequently encounter obstacles related to regulatory requirements and ensuring compliance. Managing intricate environmental standards and guaranteeing compliance with discharge limits can pose significant challenges. It is imperative for governments and industry stakeholders to engage in cooperative efforts aimed at establishing regulatory frameworks that foster sustainability and provide incentives for its adoption.

Technological advancements have significantly transformed various aspects of society and have become a subject of great interest and study in academic circles.

The prospective outlook for sustainable wastewater management in industrial sectors is auspicious, as continual technical improvements are augmenting treatment efficacy and facilitating resource recuperation. The possibility for further

revolutionising wastewater treatment and resource management lies in the utilisation of emerging technologies, including membrane bioreactors, nanotechnology-based treatment, and artificial intelligence for process optimisation.

The attainment of a sustainable global environment necessitates the ongoing dedication to pioneering approaches in the treatment of wastewater. It is imperative for industries to place sustainability as a fundamental principle, incorporating sophisticated treatment techniques and resource recuperation into their operational framework. The imperative for achieving a more sustainable future necessitates the imperative of fostering collaboration among industry, government, and research organisations.

In conclusion, it can be inferred that the presented evidence supports the stated hypothesis.

The imperative of implementing sustainable wastewater management

In summary, the implementation of sustainable wastewater management practises within industrial sectors is crucial in order to achieve and maintain a sustainable global environment. As industries undergo expansion and transformation, their role in generating wastewater also increases. Nevertheless, via the implementation of sophisticated physicochemical and biological treatment techniques, the utilisation of Zero Liquid Discharge systems, and the adoption of water reuse strategies, companies have the potential to mitigate their ecological impact and make a constructive contribution towards the preservation of water resources.

The implementation of sustainable wastewater management practises not only serves to save the environment but also presents economic advantages by enabling resource recovery and decreasing operational expenses. Industries assume a pivotal position in promoting global sustainability objectives, preserving ecosystems, and securing a promising future for future generations by effectively tackling the obstacles linked to industrial wastewater.

Industries that place a high emphasis on sustainable wastewater treatment also exhibit a sense of social responsibility. The individuals or entities in question demonstrate an awareness of their responsibility towards safeguarding the environment and promoting public health, and they actively implement measures to mitigate any adverse effects they may have on local communities and the natural surroundings. Engaging in responsible conduct cultivates positive relationships among various stakeholders, encompassing customers, employees, and investors. The establishment of a favourable reputation in terms of environmental stewardship has the potential to augment a company's brand image and bolster its competitiveness within the market.

The economic viability of a project or initiative refers to its ability to generate sustainable financial returns and maintain long-term profitability.

The concept of resource recovery refers to the process of extracting valuable materials or energy from waste streams.

The scope of sustainable wastewater management extends beyond the mere control of pollutants, encompassing the crucial aspect of resource recovery as well. Numerous industrial operations yield valuable resources that can be recovered from wastewater. An example of this is the capture and utilisation of biogas generated through the process of anaerobic digestion, which can serve as an energy source for on-site operations or be sold back to the power grid. Furthermore, zero liquid discharge (ZLD) systems facilitate the retrieval of important salts and compounds from wastewater, hence mitigating the necessity for costly raw materials.

The objective of cost reduction in business operations is to minimise expenses and optimise efficiency in order to enhance profitability.

In contrast to the prevailing belief that sustainable practises are financially burdensome, it is frequently observed that enterprises discover long-term cost reduction by allocating resources towards the implementation of advanced wastewater treatment and resource recovery systems. The adoption of sustainable practises can lead to a decrease in water consumption, a reduction in expenses related to wastewater disposal, and savings in energy usage. The financial viability of sustainable wastewater treatment for enterprises is supported by the combination of economic benefits and environmental advantages it offers.

The establishment of sustainable wastewater management practises in industrial settings necessitates the cooperation and coordination of governmental entities, regulatory authorities, and industry stakeholders. It is imperative for policymakers to develop and implement regulatory measures that promote the adoption of sustainable practises, while also ensuring the preservation of economic competitiveness. Collaborative methodologies, such as the implementation of performance-based laws and pollution trading schemes, have the potential to incentivize enterprises to embrace inventive treatment techniques and mitigate their ecological footprint.

The concept of environmental compliance refers to the adherence and conformity to environmental laws, regulations, and standards by individuals, organisations, and industries

It is imperative for industries to place significant emphasis on prioritising compliance with environmental standards and adhering to discharge restrictions. The process entails the ongoing surveillance, documentation, and administration of data to guarantee compliance with established regulatory benchmarks for wastewater treatment

procedures. By engaging in such practises, industries not only mitigate the risk of incurring penalties and legal obligations, but also showcase their dedication to upholding environmental accountability.

Prospects for the Future and Advancements in Technology

Membrane bioreactors (MBRs) are advanced wastewater treatment systems that combine biological processes with membrane filtration technology. MBRs

The future of sustainable wastewater management is being significantly influenced by ongoing technological breakthroughs. Membrane bioreactors (MBRs) are considered a highly promising breakthrough within this particular domain. Membrane bioreactors (MBRs) integrate the principles of biological treatment and membrane filtration in order to generate effluent of superior quality. These systems exhibit exceptional pollution removal capabilities, a smaller physical footprint, and improved dependability, rendering them well-suited for diverse industrial applications.

The utilisation of nanotechnology in medical treatment

The utilisation of nanotechnology in treatment methods exhibits considerable promise in enhancing the efficiency of wastewater treatment. Nanoparticles has the capability to be purposefully designed in order to selectively target particular pollutants, hence facilitating accurate and targeted elimination. Furthermore, the utilisation of nanomaterials has the potential to augment the performance of membranes, hence enhancing the efficiency of filtration operations. The progression of nanotechnology research is anticipated to assume a critical position in the realm of sustainable wastewater treatment.

The application of artificial intelligence in the context of process optimisation.

The use of artificial intelligence (AI) and machine learning into wastewater treatment procedures represents a noteworthy advancement. Artificial intelligence (AI) has the potential to enhance treatment operations through the analysis of extensive datasets in real-time, thereby enabling the adjustment of process parameters to achieve optimal efficiency. The utilisation of predictive analytics has the potential to forecast maintenance requirements and mitigate system faults, hence minimising periods of inactivity and decreasing operational expenses.

Achieving a Sustainable Future: A Pathway Analysis

The concept of industry collaboration refers to the practise of companies working together in order to achieve common goals and objectives. This collaborative approach involves

In order to effectively address the intricate challenges associated with sustainable wastewater management, it is imperative for enterprises to engage in collaborative efforts with specialists, research institutes, and technology providers. The collaborative implementation of best practises, empirical research, and the experimental adoption of cutting-edge technologies collectively contribute to the advancement of sustainable solutions. Industry associations and forums are essential in encouraging collaboration among many sectors.

In summary, the pursuit of sustainable wastewater management in industrial settings is characterised by a combination of obstacles and prospects. The implementation of modern physicochemical and biological treatment techniques, Zero Liquid Discharge (ZLD) systems, and water reuse strategies not only serves to save the environment but also presents economic advantages. Industries that place a high emphasis on sustainability make a valuable contribution towards achieving global sustainability objectives, by protecting ecosystems and securing a more promising future for future generations.

In progressing further, it is imperative to acknowledge the interdependence between the environmental, economic, and social dimensions of sustainability. The concept of sustainable wastewater management serves as a prime example of the inherent connectivity between all aspects of society. By effectively addressing environmental concerns, this approach simultaneously fosters economic viability and social responsibility. Industries can assume a crucial role in developing a sustainable society by embracing these ideas and persistently engaging in innovation.

The process of selecting appropriate wastewater technology

The choice of treatment technologies is contingent upon the characteristics of the wastewater and the considerations related to cost-effectiveness. Water that is heavily contaminated with pollutants, exhibiting discoloration and containing solid debris, undergoes initial treatment through primary and secondary processes, after which it is subjected to tertiary water treatment methods. If the biochemical oxygen demand (BOD) is determined to be insignificant, it might be concluded that a secondary procedure is unnecessary. If the water lacks colour and solids, yet is contaminated by inorganic, organic, and biological pollutants, then alone tertiary water treatment is necessary. In general, the contamination of groundwater occurs due to the presence of hazardous metal ions and anions, necessitating the use of tertiary water treatment technologies for remediation purposes. On the contrary, the presence of inorganic, organic, and biological pollutants in surface water necessitates the implementation of secondary and tertiary treatment approaches. In general, wastewater is characterised by a high level of pollution, often exhibiting discoloration due to the presence of solid waste comprising various types of inorganic, organic, and biological contaminants. As a result, effective implementation of

primary, secondary, and tertiary treatment technologies is necessary to achieve proper remediation. The selection of tertiary water treatment technologies is contingent upon the specific pollutants found in the water. By taking into account the aforementioned considerations, an optimal choice may be made. Figure 1 provides a concise overview of the many water treatment technologies that are available. The user's text is already academic.

The user's text is too short to be rewritten academically. The topic of waste management is of significant importance in various fields and industries.

The preceding discourse elucidates the fact that waste is produced in all water purification and recycling technologies. Hence, waste management holds significant importance in terms of environmental and public health considerations. This is due to the fact that waste items typically possess hazardous properties. The garbage generated has the potential to infiltrate water supplies and cause recontamination. Significant quantities of solid waste are produced throughout several industrial processes, including screening, filtration, centrifugal separation, sedimentation and gravity separation, coagulation, flotation, aerobic process, anaerobic process, evaporation, and precipitation. Microfiltration, ultrafiltration, and reverse osmosis processes result in the generation of water with a significantly elevated level of contaminants. Conversely, certain gases are generated during electrolysis and anaerobic processes, posing environmental hazards. The creation of highly efficient adsorbents is significantly abundant in the process of adsorption. Numerous methodologies have been devised and used for the effective handling and control of waste materials produced in the course of water treatment procedures. One of the most crucial methods of waste management involves the transformation of waste products into valuable resources, such as fertilisers, fillers, and building materials. Certain hazardous waste materials have undergone incineration, and afterwards, the resulting ash has been repurposed as a form of fertiliser. Proposals have been put out advocating for the subterranean disposal of waste materials within hermetically sealed iron or plastic receptacles. In contemporary times, fly ash, red mud, and sand are being employed as cost-effective and beneficial adsorbents in the process of eliminating contaminants from water. The significant quantities of these depleted adsorbents have been effectively utilised as fillers and construction materials.

II. Conclusions

The water treatment systems examined in this article exhibit variations in their underlying principles, range of applicability, rate of operation, and cost-effectiveness. The commercial viability of implementing a water recycling process is contingent upon the financial considerations associated with construction, maintenance, and operation expenses. The handling of sludge is a crucial consideration in the process of technology selection. After considering all of these factors, it can be concluded that adsorption is often regarded as the most effective and versatile technology for the elimination of a diverse range of organic and inorganic pollutants. Additionally, the process is characterised by its rapidity and cost-effectiveness in terms of building, maintenance, and operation. Reverse osmosis is a commonly employed and prevalent approach due to its ability to produce high-quality water. However, it is important to note that the construction and maintenance expenses associated with this method are quite elevated. Various techniques, including micro- and ultra-filtration, ion exchange, electrodialysis, solvent extraction, and distillation, are employed for specialised applications. However, their application is limited to potable and industrial contexts. The overall cost of treated water includes the expenses associated with the primary, secondary, and tertiary processes. Consequently, there is a significant imperative to efficiently manage the costs of these processes.

References

- [1]. O. Marmagne and C. Coste, *Am. Dyest. Rep.*, 1996, **85**, 15–20 .
- [2]. A. A. Latifossglu, G. Surucu and M. Evirgen, *Water Pollut. IV: Model., Meas., Predict.*, 4th Int. Conf., 1997, 733–742 .
- [3]. I. O. Sinev, O. P. Sinev and S. N. Linevich, *Izobreteniya*, 1997, **26**, 369–370 .
- [4]. T. Clark and T. Stephenson, *Environ. Technol.*, 1998, **19**, 579–590 .
- [5]. M. T. Kato, J. A. Field and G. Lettinga, *Water Sci. Technol.*, 1997, **36**, 375–382 .
- [6]. G. A. Zinkus, W. D. Byers and W. W. Doerr, *Chem. Eng. Prog.*, 1998, **94**, 19–31 .
- [7]. C. I. Pearce, J. R. Lloyd and J. T. Guthrie, *Dyes Pigm.*, 2003, **58**, 179–196 .
- [8]. Y. Fu and T. Viraraghavan, *Bioresour. Technol.*, 2001, **79**, 251–262 .
- [9]. A. R. Pendashteh, A. Fakhru'L-Razi, T. G. Chuah, A. B. D. Radiah, S. S. Madaeni and Z. A. Zurina, *Environ. Toxicol.*, 2010, **31**, 1229–1239 .
- [10]. A. Joss, E. Keller, A. C. Alder, A. Göbel, C. S. McArdell, T. Ternes and H. Siegrist, *Water Res.*, 2005, **39**, 3139–3152 .
- [11]. A. Joss, S. Zabczynski, A. Göbel, B. Hoffmann, D. Löffler, C. S. McArdell, T. A. Ternes and H. Siegrist, *Water Res.*, 2006, **40**, 1686–1696 .
- [12]. B. E. Barragan, C. Costa and M. Carmen Marquez, *Dyes Pigm.*, 2007, **75**, 73–81 .
- [13]. Q. Tian and J. Chen, *Journal of Dong Hua University*, 2000, **17**, 61–63 .
- [14]. C. Fux, M. Boehler, P. Huber, I. Brunner and H. Siegrist, *J. Biotechnol.*, 2002, **99**, 295–306 .
- [15]. F. P. Van Der Zee and S. Villaverde, *Water Res.*, 2005, **39**, 1425–1440 .
- [16]. O. Bernard, Z. Hadj-Sadok, D. Dochain, A. Genovesi and J. P. Steyer, *Biotechnol. Bioeng.*, 2001, **75**, 424–438 .
- [17]. N. Bernet, N. Delgenes, J. C. Akunna, J. P. Delgenes and R. Moletta, *Water Res.*, 2000, **34**, 611–619 .
- [18]. A. M. Talarposhti, T. Donnelly and G. K. Anderson, *Water Res.*, 2001, **35**, 425–432 .
- [19]. S. Venkata Mohan, V. Lalit Babu and P. N. Sarma, *Enzyme Microb. Technol.*, 2007, **41**, 506–515 .

- [20]. P. R. Bom, PCT Int. Appl., 1998 , WO 9825679 (Cl. B01D1).
- [21]. F. Vander Ham, G. J. Witkamp, J. deGrauw and G. M. van Rosmalen, Chem. Eng. Process., 1998, **37**, 207–213 .
- [22]. G. A. Zinkus, W. D. Byers and W. W. Doerr, Chem. Eng. Prog., 1998, **94**, 19–31 .
- [23]. J. W. Ahn and J. G. Ahn, Chawn Risaikring, 1997, **6**, 48–54 .
- [24]. D. W. Hall and A. S. Joseph, Environ. Prog., 1990, **9**, 98–105 .
- [25]. R. J. Bigda, Chem. Eng. Prog., 1995, **89**, 62–66 .
- [26]. P. R. Gogate and A. B. Pandit, Adv. Environ. Res., 2004, **8**, 501–551 .
- [27]. T. A. Ternes, J. Stüber, N. Herrmann, D. McDowell, A. Ried, M. Kampmann and B. Teiser, Water Res., 2003, **37**, 1976–1982 .
- [28]. M. M. Huber, A. Göbel, A. Joss, N. Hermann, D. Löffler, C. S. McArdell, A. Ried and U. Von Gunten, Environ. Sci. Technol., 2005, **39**, 4290–4299 .
- [29]. M. Pérez, F. Torrades, X. Domènech and J. Peral, Water Res., 2002, **36**, 2703–2710
- [30]. L. Szpyrkowicz, C. Juzzolino and S. N. Kaul, Water Res., 2001, **35**, 2129–2136 .
- [31]. V. Kavitha and K. Palanivelu, Chemosphere, 2004, **55**, 1235–1243.